

TOP VIEW

A'

MAXIMUM CAPACITY 25 LBS (CHECK WT. & BAL.)  
SECURE HARD OBJECTS.

ES00140-3 EXTRUSION, RUBBER

BOND ES00140-3 EXTRUSION TO LIP WITH  
3M 051135-08008 ADHESIVE ALT: QUICK GEL.

VIEW A-A'

206ET-1000-14 PLACARD

FORWARD VIEW

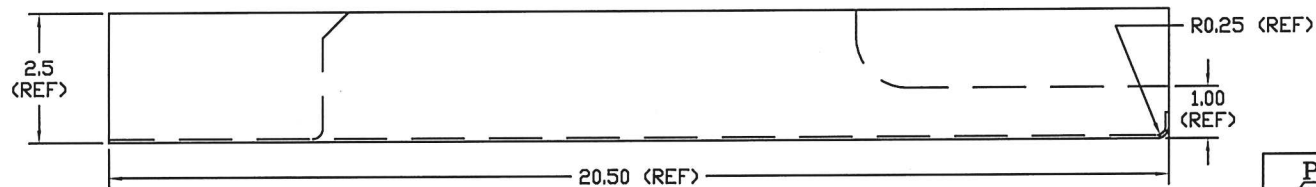
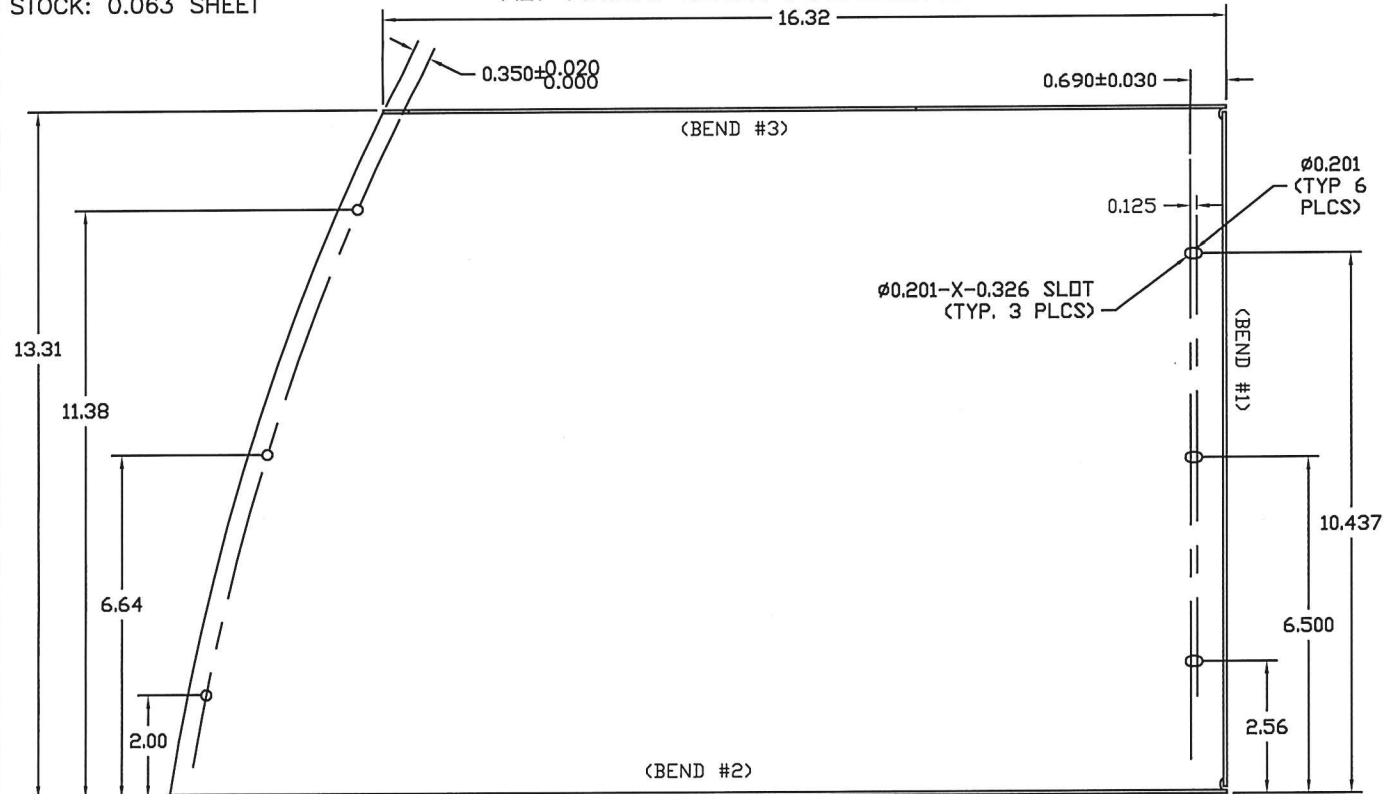
-1 ASSEMBLY

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1	206ET-1000-14	PLACARD					
31"	ES00140-3	EXTRUSION RUBBER					
1	206ET-1000-10	SHELF PANEL					
-1 ASSY	PART NUMBER	DESCRIPTION					
QTY.	Paravion® ✓ Technology Inc.	TITLE SHELF PANEL	DRAWING NO. 206ET-1000				
	DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°	DRAWN BY RHSM	APRVD. BY REB	CHK'D BY REB	DATE 10/19/92	REV K	ECO
ROTO		DO NOT SCALE DRAWING				SHEET	
1/C	THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A	© 2018 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				1 OF 3	

MATERIAL: 6061-T6 QQ-A-250/11  
 ALT. MATERIAL: 2024-T3; QQ-A-250/4  
 STOCK: 0.063 SHEET

FINISH: BLACK POLYURETHANE POWDERCOAT CARDINAL C241-BK303  
 ALT FINISH: BLACK POLYURETHANE POWDERCOAT HB FULLER IF-2723



-10 SHELF PANEL  
 (FLAT PATTERN SHOWN ON SHEET 3)

BREAK ALL SHARP EDGES

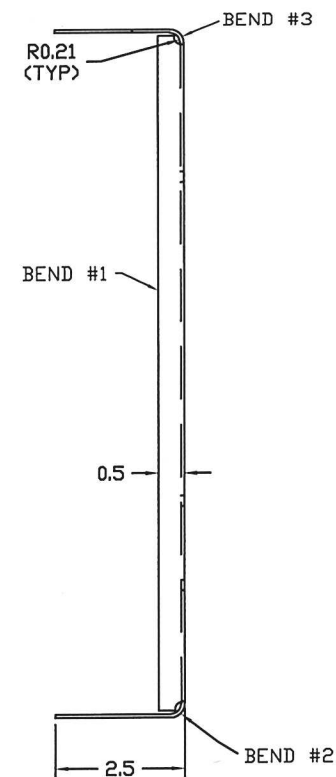
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PROTO

N/C

BEND TABLE

	BEND 1	BEND 2	BEND 3
PUNCH	#15	#15	#15
DIE	#1	#20	#20
ANGLE	70°	82°	82°
DIMENSION	.430"	2.400"	2.400"



Paravion® Inc.  
 Technology

DIMENSIONS IN INCHES  
 TOLERANCES EXCEPT  
 WHERE NOTED:

.X = ± .1  
 .XX = ± .05  
 .XXX = ± .010  
 ANGLES = ± 1°

THREADS:  
 INTERNAL=CLASS 2B  
 EXTERNAL=CLASS 2A

TITLE  
 SHELF PANEL

DRAWING NO.  
 206ET-1000

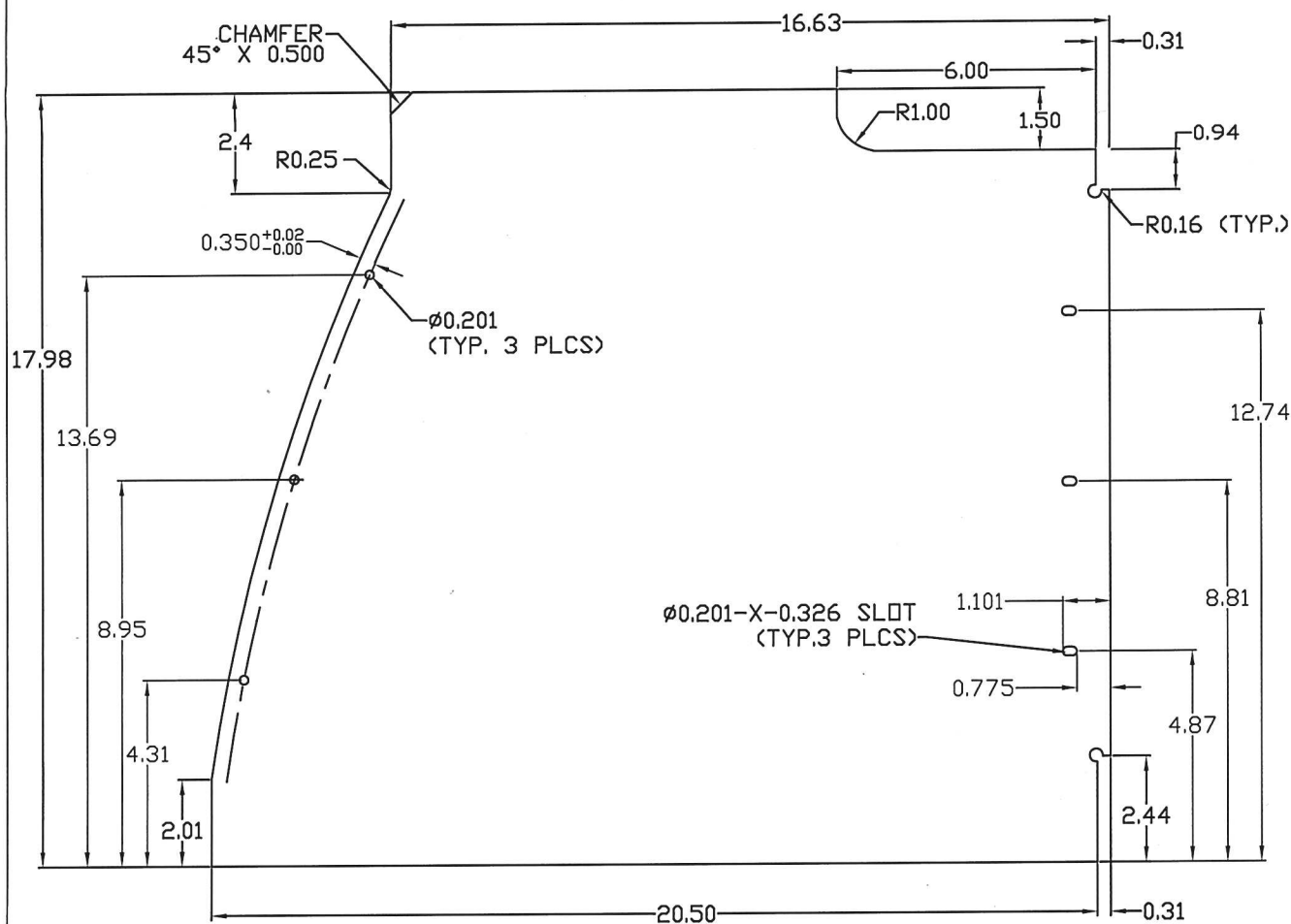
DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
RHSM	REB	REB	10/19/92	K	

DO NOT SCALE DRAWING

SHEET

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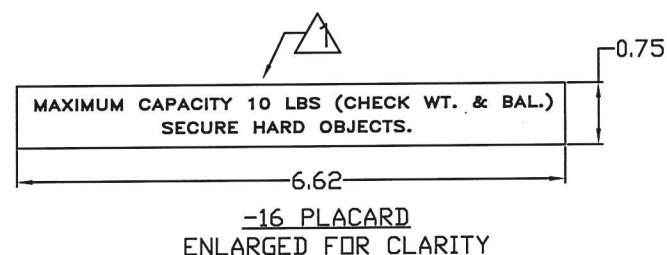
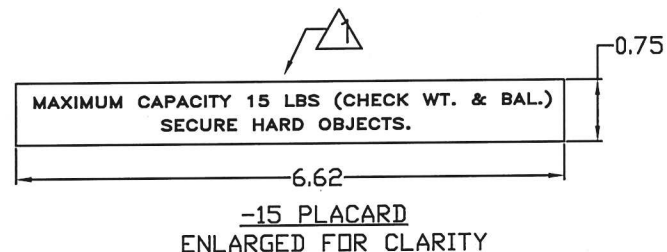
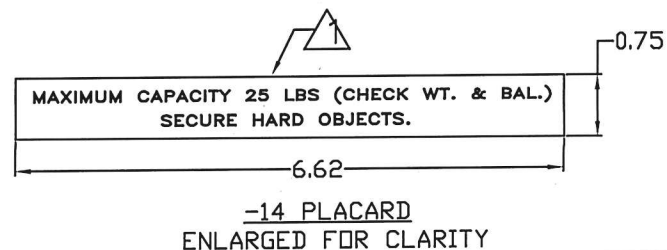
2 OF 3



VENDOR PART NO. 206ET-1000-10V  
FLAT PATTERN (-10 SHELF PANEL)

MATERIAL: 6061-T6 QQ-A-250/11  
ALT. MATERIAL: 2024-T3; QQ-A-250/4  
STOCK: 0.063 SHEET

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△1. BLACK ADHESIVE BACK VINYL OR EQUIV. WHITE  
LETTERING 0.125 HT.  
ALT: ADHESIVE BACK VINYL OR EQUIV.  
BACKGROUND SILVER FOIL, BLACK LETTERING.

<b>Paravion® Inc.</b> <b>✓Technology</b>	<b>TITLE</b> SHELF PANEL				<b>DRAWING NO.</b> 206ET-1000	
	<b>DIMENSIONS IN INCHES</b>					
<b>TOLERANCES EXCEPT WHERE NOTED:</b> .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°	<b>DRAWN BY</b> KRG	<b>APRVD. BY</b> PR	<b>CHK'D BY</b> LS	<b>DATE</b> 07/27/99	<b>REV</b> K	<b>ECO</b>
	<b>DO NOT SCALE DRAWING</b>				<b>SHEET</b> 3 OF 3	
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